

## CLAIM AMENDMENTS

1 - 19. (canceled)

1           20. (new) A machine for cross cutting a material web,  
2 the machine comprising:

3           a main frame part unitarily formed by casting with a pair  
4 of transversely spaced main sides and with at least one main  
5 traverse extending transversely between the main sides, each of the  
6 main sides being unitarily formed by casting with a generally  
7 vertical seat and on the seat with an outwardly open and generally  
8 semicylindrical half bearing race;

9           a secondary frame part unitarily formed by casting with a  
10 pair of transversely spaced secondary sides and with at least one  
11 secondary traverse extending transversely between the secondary  
12 sides, each side of the secondary frame part being unitarily formed  
13 by casting with an outwardly open and generally semicylindrical  
14 half bearing race;

15           fasteners securing the frame parts together with the  
16 secondary sides pressed against seats of the main sides, the  
17 traverses extending parallel to each other, and each of the half  
18 bearing races of the secondary part fitting against and forming  
19 with a respective one of the half bearing races of the main part a  
20 respective full bearing race;

21           respective bearings set in the full bearing races; and

22               two blade drums rotatable about respective transversely  
23       extending drum axes and having ends journaled in the bearings.

1                 21. (new) The web-crosscutting machine defined in claim  
2       20 wherein the seat includes on each main side a horizontally  
3       extending step on which the respective secondary sits.

1                 22. (new) The web-crosscutting machine defined in claim  
2       20, further comprising:

3                 a pair of vertically offset feeder rollers horizontally  
4       spaced from the drum and journaled in the sides of the main frame  
5       part.

1                 23. (new) The web-crosscutting machine defined in claim  
2       20 wherein the sides of the main and secondary frame parts have  
3       outer faces turned away from each other, the machine further  
4       comprising:

5                 gearing mounted on the outer faces interconnecting the  
6       drums for joint synchronous rotation; and

7                 a drive motor mounted on one of the outer faces and  
8       connected to the drums for rotating same.

1           24. (new) The web-crosscutting machine defined in claim  
2         20 wherein the fasteners are bolts extending between the parts  
3         across the seats and offset from the drums.

1           25. (new) A machine for cross cutting a material web,  
2         the machine comprising:

3                 a main frame part unitarily formed by casting with a pair  
4         of transversely spaced main sides and with at least one main  
5         traverse extending transversely between the main sides, each of the  
6         sides being formed with a generally vertical seat and with a  
7         horizontally extending step;

8                 a secondary frame part unitarily formed by casting with a  
9         pair of transversely spaced secondary sides and with at least one  
10         secondary traverse extending transversely between the secondary  
11         sides;

12                 fasteners securing the frame parts together with each  
13         side of the secondary frame part fitting complementarily with a  
14         respective one of the seats and steps of the main frame part and  
15         with the main and secondary traverses extending parallel to each  
16         other; and

17                 two blade drums rotatable about respective transversely  
18         extending drum axes and having ends journaled in the sides at the  
19         seat.